

# ENGINEERING CHANGE NOTICE

## DART AEROSPACE LTD

Date: 08.01.11	Job No.: 00056	ADR Yes/No: Y	ADR Date: 07.12.03	<div style="font-size: 2em; font-weight: bold;">MPP</div> <div>ECN #: 1108</div>
Product No.: D205-596-XXX	<i>D205-594</i>	Created By:	Approved By: <i>MPP</i>	
Product Name: EXTENDED HEIGHT CROSSTUBE		Checked By: <i>Pst</i>	General Manager Approval:	

Distribution	Reqd	Resp	Received	Distribution	Reqd	Resp	Received
Production Manager	Y	LLJ		Customer Technical Support	Y	DS	
Production Engineering Coord	Y	EC/DD		Marketing	N		
Director Quality Assurance	N						
Customer Order Processing	N						

**Reason for Change:**  
SUPPORTS ON D205-596-101/-103/-105/-107 CROSSTUBE ARE NOW MAGNOBONDED; REVISED CLAMP LENGTH ON DSI 9396

**Documents Affected:**  
RELEASE D205-596-101/-103/-105/-107 AND DSI 9396 ALL AT REV. B

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Y	MB		07.12.14 <i>h</i>
2	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ	DSI 9396 REV. B REPLACES DSI 9396 REV. A	08.01.16 <i>h</i>
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		08.01.16 <i>h</i>
4	Update Grey Project Binder	Y	KJ/MB		08.01.16 <i>h</i>
5	Move Electronic Files	Y	KJ		08.01.16 <i>h</i>
6	Update Master Document List (MDL)	Y	MB		08.01.04 <i>h</i>
7	Update Document Record (DR)	Y	MB		08.01.04 <i>h</i>
8	Create/Update Change-Record Form	N	KJ	-101/-103/-105/-107 XTUBES ARE @ CHG 002	08.01.16 <i>h</i>
9	Create/Update PPP's	N	KJ	AS REQUIRED ECN 1075	08.01.16 <i>h</i>
10	Update Controlled PDF Files	Y	KJ		
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	N			
15	Update Access (ARC) Database	N			
16	Update/Verify ARC	N			
17	Update Paperwork Kits in Production	Y	KJ/LL	REPLACE DSI 9396 REV. A WITH DSI 9396 REV. B	08.01.16 <i>h</i>
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

REFERENCE ONLY

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Y	EC/DD	UPDATE ESTIMATES/BOM AS REQUIRED.	
23	Update FAI Sheets	N			
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	Y	LL	SEE NOTE 2 BELOW.	<i>h</i> ECN 1075
28	Update Paperwork Kits in Stock	Y	LL	REPLACE DSI 9396 REV. A WITH DSI 9396 REV. B	<i>h</i> 08.01.16
29	Create/Update MPP				
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	N			
32	Notify Eurocopter France	N			
33					

**Description / Action:**

- RELEASE D205-596-101/-103/-105/-107 REV. B AND DSI 9396 REV. B AS OUTLINED ABOVE.
- INSTALL SUPPORTS ON CROSSTUBES IN PRODUCTION I.A.W. D205-596-101/-103/-105/-107 REV. B OR DSI 9396 REV. B. AND REWORK CROSSTUBE AT CHG 001 I.A.W. DSI 9396 REV. B.

*D205-596-101 (3 IN STOCK), D205-596-103 (4 IN STOCK), D205-596-105 (2 IN Prod B 36468, 36469)*  
*D205-596-107 (1 IN STOCK, 2 IN Prod, B 36470, 36471)*

H:\Forms\Engineering\approved online eng\ECNrevM.xls      ECN Verified & Complete: \_\_\_\_\_      Date: \_\_\_\_\_